

Regulators .

Basic Regulator Selection Chart

| Regulator Family | Model Series | Gas Service | Stages | Max. Inlet (psig) | Outlet Range (psig) ¹ | Design Features | Applications |
|------------------------------------|--------------------------|-------------------------------------|--------|-------------------------|--|---|--|
| General Purpose | 18 | Non-corrosive | 1 | 3000 | 0-500 | Low cost forged brass bodies and neoprene diaphragms Rugged construction Large diaphragms provide good pressure control | Calibration of pressure gauges, rotameters, and mass flow controllers Applications with high duty cycle/demanding operating conditions |
| | 18A | Acetylene | 1 | 400 | 0-15 | | |
| | 81 | Non-corrosive | 2 | 3000 | 2-250 | | |
| | 81-F (with flowmeter) | Non-corrosive | 2 | 3000 | 2-50 | | |
| Economical High Purity Brass | 1250 | Non-corrosive | 2 | 3000 | 2-250 | Low cost forged brass body with high purity stainless steel diaphragm PTFE seals Rugged construction 320, 350, 580, 590 CGA's only | • Supply of carrier gas or detector support gas for gas chromatography and other applications where low cost is the most important factor. The models 3120 (brass) and 3810 (stainless steel) should be used for the highest purity demanding applications as these models use barstock bodies and metal to metal seals. |
| High Purity Brass | 3530A 3120A | Non-corrosive Non-corrosive | 1 2 | 3000 3000 | 0-500 | Nickel plated brass barstock bodies 316 stainless steel diaphragms Metal to metal seals | Supply of carrier gas/detector support gas for a variety of gas chromatography applications (see chart on regulators for chromatography applications in 3530/3120 section) Supply of calibration standards to on-line process analyzers, emission monitoring standards, etc. |
| High Purity Stainless Steel | 3510A | Semi- & non- corrosive | 1 | 3000 | 0-500 | 316 stainless steel barstock bodies 316 stainless steel diaphragms Metal to metal seals Tied diaphragm (3610) for safety | Supply of carrier gas/detector support gas for a variety of gas chromatography applications (see chart on regulators for gas chromatography applications in 3510/3810 section) Supply of calibration standards to on-line process analyzers, emission monitoring standards, etc. |
| | 3610A Tied Seat | Corrosive, toxic, and pyrophoric | | 3000 | 2-100 | | |
| | 3810A | Semi- & non- corrosive | 2 | 3000 | 0-500 | | |
| High Purity Miniature | 3550 Brass | Non-corrosive | 1 | 3000 | 0-100 | Brass or 316 stainless steel barstock bodies 316 stainless steel diaphragms Compact size | • Applications requiring high purity gases and a compact regulator due to space limitations |
| | 3570 Stainless Steel | Corrosive | 1 | 3000 | 0-100 | | |
| | 3850 Brass | Non-corrosive | 2 | 3000 | 0-100 | | |
| | 3870 Stainless Steel | Corrosive | 2 | 3000 | 0-100 | | |



Basic Regulator Selection Chart (continued)

| Regulator Family | Model Series | Gas Service | Stages | Max. Inlet (psig) | Outlet Range (psig) ¹ | Design Features | Applications |
|----------------------------------|---|---|--------|-------------------------|--|---|--|
| ULTRA-LINE® Ultra High Purity | 9300 9360 Tied Seat | Semiconductor Semiconductor corrosive, toxic, and pyrophoric | | 3000 3000 | 0-100 0-100 | 316L stainless steel or Hastelloy C-22 internals Autogeneous butt-welded connections 10-15 Ra surface finish Assembled in class 100 clean room | • All semiconductor industry gas applications |
| | 9370 Tied Seat | Semiconductor corrosive, toxic, and pyrophoric | 1 | 3000 | 0-100 | | |
| | 9460 Tied Seat | Semiconductor corrosive, toxic, and pyrophoric | | 3000 | 0-100 | | |
| | 9470 Tied Seat | Semiconductor corrosive, toxic, and pyrophoric | 2 | 3000 | 0-100 | | |
| Basic Line Regulators | 3470 General Purpose | Non-corrosive | 1 | 350 | 2-200 | Cast zinc (3470), brass barstock (3420), 316 stainless steel (3430), or 316L stainless steel (9330) bodies Neoprene (3470) or stainless steel diaphragms Tied diaphragm (9330) for safety | 3470: Point of use regulation of inert gases 3420A & 3430A: Point of use regulation of high purity gases used in chromatography or other analytical applications (see chart on regulators for gas chromatography applications in 3420A/3430A sections) 9330: Point of use regulation in semiconductor applications |
| | 3420A High Purity Brass | Non-corrosive | 1 | 400 | 0-250 | | |
| | 3430A High Purity Stainless Steel | Semi- & non- corrosive | 1 | 400 | 0-250 | | |
| | 9330 Ultra Line Tied Seat | Semiconductor, corrosive, toxic, or pyrophoric | 1 | 3000 | 0-100 | | |

¹ The outlet pressure ranges shown above include the minimum and maximum pressures available with respect to the entire model series. For delivery pressure ranges of individual regulator models, refer to appropriate catalog sections.