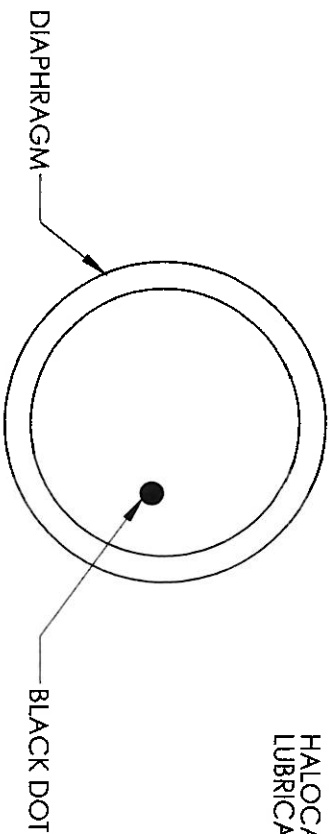


DISASSEMBLY INSTRUCTIONS:

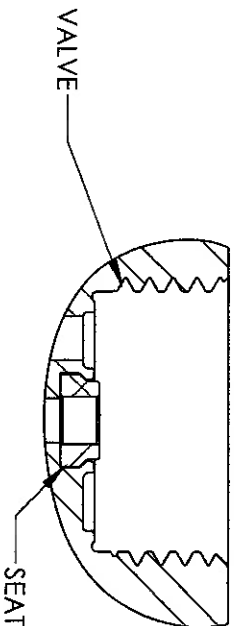
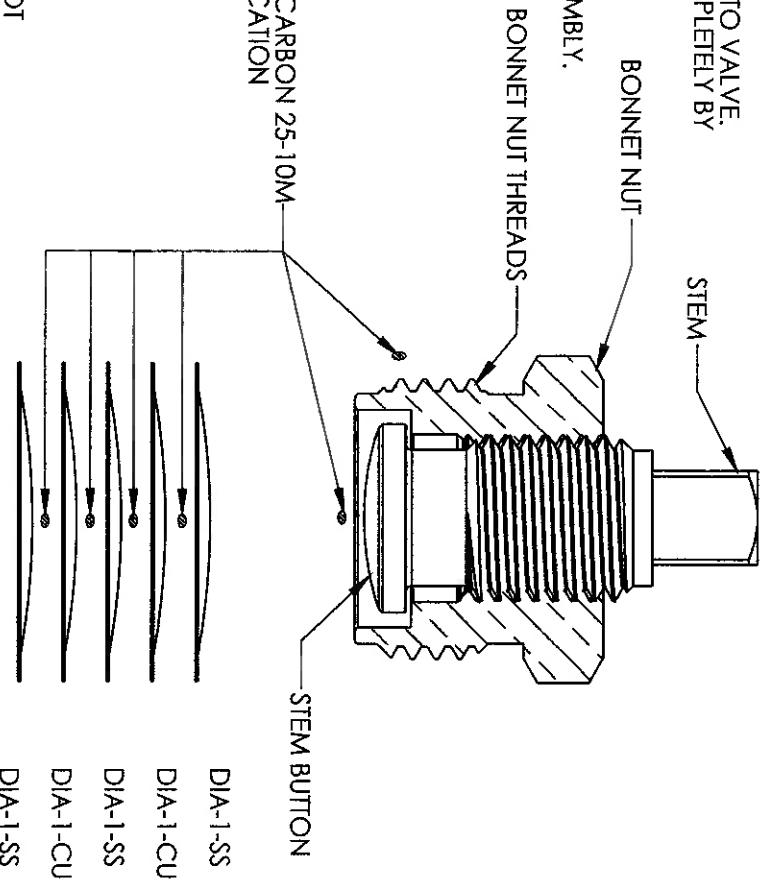
1. BEFORE DISASSEMBLY, VENT AND ELIMINATE ANY PRESSURE TO VALVE.
2. HOLD VALVE BODY SECURELY IN A VISE, OPEN VALVE COMPLETELY BY TURNING HANDLE OR VALVE STEM COUNTERCLOCKWISE.
3. REMOVE SCREW AND WASHER FROM STEM.
4. IF NECESSARY, REMOVE HANDLE FROM STEM.
5. LOOSEN BONNET NUT USING A 3/4 INCH WRENCH.
6. REMOVE BONNET NUT/STEM ASSEMBLY - RETAIN FOR REASSEMBLY.
7. REMOVE DIAPHRAGM STACK AND DISCARD. DO NOT REUSE DIAPHRAGMS.

TOP VIEW OF DIAPHRAGM STACK SHOWING BLACK DOT



- ASSEMBLY INSTRUCTIONS:**
1. CONFIRM VALVE CAVITY IS FREE OF FOREIGN MATTER.
 2. HOLD VALVE BODY SECURELY IN A VISE, INSERT PREASSEMBLED DIAPHRAGM STACK (P/N RK-SL-DIA) DOME SIDE UP INTO VALVE. DOME SIDE UP IS INDICATED BY A BLACK DOT ON THE TOP DIAPHRAGM. THE BLACK DOT SHOULD FACE UP.
 3. LUBRICATE STEM BUTTON AND BONNET NUT THREADS WITH HALOCARBON 25-10M.
 4. MAKE SURE VALVE STEM IS OPEN BY TURNING COUNTERCLOCKWISE.
 5. THREAD IN BY HAND BONNET/STEM ASSEMBLY.
 6. TORQUE BONNET NUT WITH 65 FT.-LBS. TORQUE.
 7. PRESS HANDLE ONTO STEM AND REASSEMBLE SCREW AND WASHER.
 8. TEST VALVE ASSEMBLY.

HALOCARBON 25-10M LUBRICATION



CURRENT REVISION

REDRAWN IN SOLIDWORKS, ENHANCED DUPLICATE OF LEGACY DRAWING 04/30/2020

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DISASSEMBLY/ASSEMBLY INSTRUCTIONS SL/LL VALVES

MATL: -

TOLERANCES UNLESS OTHERWISE NOTED

FRACTIONS: 1/84 ANGLES: 1 DEG
 XX ± .01
 CONCENTRICITY TIR = .005
 SURFACE FINISH = 63 Ra

SIZE: A SCALE: 2:1

SHEET NUMBER: 1 OF 1

CUT LENGTH: 0 in.

DRAWN BY: EIntern4

05/08/2015

APPRD BY: mbojclk

04/30/2020

P/N: RK-SL-DIA-INST

DRAWING #: DMG-001815



REV: