

Nanochem[®] GuardBed[™]

Manufactured for MATHESON by SoulfaTrap

Products For Liquid Fuels

MATHESON offers a number of sorbents for desulfurization of liquid hydrocarbon fuels, such as logistics fuel (e.g., JP-8, JP-5) and diesel. Our sorbents remove sulfur either directly from the liquid stream or from the reformate gas to sub-ppm levels. Additionally, widely available liquid fuels can present an array of sulfur species with varying concentrations. For example, Ultra-Low-Sulfur-Diesel is limited to 15 ppm sulfur while JP-8 may contain as high as 3000 ppm. Combined with a wide variety of hydrocarbon compositions, the situation can overwhelm typical desulfurization systems. *Nanochem® GuardBed™* materials have been designed to overcome these challenges and provide desulfurized fuels under nearly any process condition.

Nanochem® GuardBed™-D1 can be operated as an expendable bed for low sulfur fuels (e.g., ultra low sulfur road diesel), or as a regenerable bed by applying a mild temperature swing for high sulfur fuel such as jet fuel.

Nanochem[®] GuardBed[™]-WG and Nanochem[®] GuardBed[™]-HRG can either be used as stand-alone desulfurizers or in combination with the Nanochem[®] GuardBed[™]-D1 sorbent as a polisher to enhance fuel cleanliness. With high temperature operation, these sorbents excel downstream of reformers with no slippage or moisture dependence.



FEATURES

- High selectivity and removal efficiency to all sulfur species *Nanochem[®] GuardBed[™]-D1* reduce sulfur levels to less than 40 ppbv in liquid fuels
- Nanochem[®] GuardBed[™]-WG and Nanochem[®]
 GuardBed[™]-HRG reduce sulfur levels to less than 5 ppbv in the reformate gas
- High capacity
 - Nanochem[®] GuardBed[™]-D1 achieves ~5 mL/mL capacity in regenerable operation and greater than 12 mL/mL capacity during expendable operation
 - Nanochem[®] GuardBed[™]-WG removes 48 g sulfur per mL of sorbent
- **Regenerable operation** oxidizing, reducing, or inert gases can be used for regeneration

Product	Application
Nanochem [®] GuardBed™-D1	Liquid-phase desulfurization sorbent
Nanochem [®] GuardBed™-WG	Warm gas desulfurization, 200-650°C
Nanochem [®] GuardBed [™] -HRG	Hot reformate gas desulfurization,
	500-800°C

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