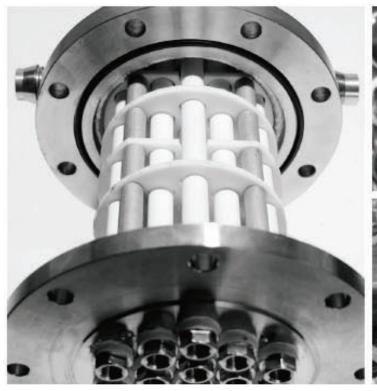
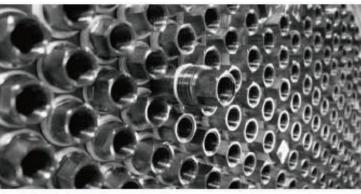


NEW / Zeolite Membrane Dehydration Technology















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How can ZEBREX™ help you?

1.ZEBREX™ increases production capacity.

- ■ZEBREX™ increases production capacity by 10-20% if there is enough fermentation capacity.
- A PSA process has a REGEN stream that recycles around 20% of production back to the distillation column.
- ■ZEBREX™ doesn't have REGEN recycle stream line, so it can increase production capacity.

2.ZEBREX™ reduces energy cost.

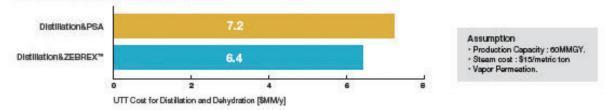
- ■ZEBREX™ reduces overall operation cost compared to a conventional PSA process.
- Saves significant steam consumption and uses little additional electricity.

3.ZEBREX™ is easy to install and start up.

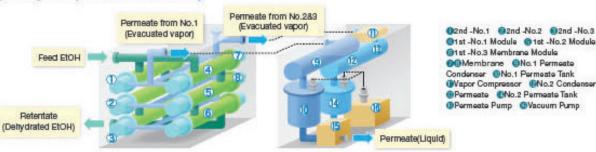
- ■ZEBREX™ units are mounted on a skid for easy field installation.
- ■ZEBREX™ process eliminates energy intensive pre-drying operation associated with the PSA process.

[Distillation+PSA] [Distillation+ZEBREX*] | Distillation Column | Distillation Column

[OPEX comparison and targeting]



[Packaged drop-in skid mounted units]



What is ZEBREX™?

ZEBREX[™] is a cutting-edge zeolite membrane dehydration process. ZEBREX[™] is proven at over 70 plants outside of the US.

Separation by Membrane

Ethanol and water are separated by the sharp selectivity of the zeolite, to produce 99.5% purity ethanol and recycle water in a single pass.

