Engine Emission Testing and Research



Introduction

Matheson is an established manufacturer of NIST traceable engine emission calibration gas mixtures. Manufacturers of engines, cars and trucks, plus states and facilities are involved with Inspection and Maintenance testing. Matheson has standard and custom gas mixtures complying with Federal and State regulations, in aluminum and steel cylinders as appropriate, including the Portable cylinder options, and in both 1% and 2% certification accuracies.

For high volume users, Matheson has UniBlend™ batch blending technology for 2-100 identical cylinders.

In support of engine research programs being conducted at universities and engine manufacturers, Matheson has oxygenated gas standards, and custom Toxic Organic gas mixtures for analysis of vehicle emissions.

Table 1: Inspection and Maintenance Standard Mixtures

| Inspection/Maintenance | Component Concentration | | | | | Grades Available | | |
|------------------------|-------------------------|----------|---------|----------|----------|------------------|------------|-----------|
| | _ | Carbon | Carbon | Nitric | Balance | MRG 1% | Primary 1% | |
| Calibration Gas | Propane | Monoxide | Dioxide | Oxide | Nitrogen | Dual | Single | 2% Single |
| BAR 97 High | 3200 ppm | 8% | 12% | | • | • | • | • |
| BAR 97 High with NO | 3200 ppm | 8% | 12% | 3000 ppm | • | • | • | • |
| BAR 97 Low | 200 ppm | 0.5% | 6% | | • | • | • | • |
| BAR 97 Low with NO | 200 ppm | 0.5% | 6% | 300 ppm | • | • | • | • |
| BAR 90 Midrange | 1200 ppm | 4% | 12% | | • | • | • | • |
| BAR 90 Low | 300 ppm | 1% | 6% | | • | • | • | • |
| BAR 84 Low | 600 ppm | 1.6% | 11% | | • | • | • | • |

Matheson provides NIST traceable standards at the specified mixture grades. If California BAR certification is required, please inquire.

Cylinders: Aluminum 1R, 2R, 3R filled to 2000 psig (BAR 97 High mixtures may have reduced fill pressure). CGA 350, except mixtures containing NO (Nitric Oxide) require CGA 660.

MicroMAT™ 221 liter portable cylinders filled to 260 psig.

Steel 1A, 2, 3 filled to 1650 psig (mixtures without nitric oxide) CGA 350.

Table 2: Single and Multiple Component Options

Any combination of components and concentrations may be selected into balance Nitrogen or Air. Nitric oxide containing mixtures cannot have Air balance gas or go into sizes 1A, 2 or 3.

| | | Grades Available | | | | | |
|-----------------|--------------------------------|------------------|------------|-----------------------|-----------------------|--|--|
| | | MRG 1% | Primary 1% | Certified Plus | | | |
| Minor Component | Concentration Available | Dual Cert. | Accuracy | 2% Accuracy | Cylinder Sizes | | |
| Propane | ≥ 1 ppm | • | • | • | 1A, 2, 3, 1R, 2R, 3R, | | |
| Carbon Monoxide | ≥ 8 ppm | • | • | • | Portable 221 liter | | |
| Carbon Dioxide | ≥ 300 ppm | • | • | • | 1R, 2R, 3R | | |
| Nitric Oxide | ≥ 8 ppm | | • | • | 1R, 2R, 3R | | |

 \triangle WARNING: This product can expose you to chemicals including Carbon Monoxide, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Gas Mixtures – Products for Specialty Gas Applications . **Engine Emission Testing and Research**

Table 3: Engine Emissions Research Mixtures

| | | Available | Reference Multipurpose |
|-----------------|--------------------------------|----------------------|------------------------|
| Minor Component | Available Concentration | Balance Gases | Mixture Section |
| Ethanol | 1-400 ppm | Air, Nitrogen | Page 84 |
| Methanol | 1-400 ppm | Air, Nitrogen | Page 97 |
| MTBE | 1-500 ppm | Nitrogen | Page 142 |
| Toxic Organics | 100 ppb - 10 ppm | Nitrogen | Page 141 |

Inquire for pricing. Nitrogen Balance CGA-350. Air Balance CGA 590. 1R, 2R, 3R cylinders.