

Propylene



| Grade | Semicon 3N7 | ULSI 4N | ULSI 4N5 | ULSI PLUS* Metals, ppbw | | |
|--------------------|-------------|----------|----------|-------------------------|---------|-----------|
| Purity, % | 99.97 | 99.99 | 99.995 | | 4N | 4N5 |
| Oxygen | ≤2 ppmv | ≤1 ppmv | ≤1 ppmv | Na | ≤9 ppbw | ≤5 ppbw |
| Nitrogen | ≤10 ppmv | ≤5 ppmv | ≤2 ppmv | Mg | ≤1 ppbw | ≤0.5 ppbw |
| Carbon Dioxide | ≤1 ppmv | ≤1 ppmv | ≤1 ppmv | Al | ≤7 ppbw | ≤5 ppbw |
| Water | ≤3 ppmv | ≤2 ppmv | ≤1 ppmv | P | ≤5 ppbw | ≤2 ppbw |
| Sulfur | | ≤1 ppmw | ≤1 ppmw | Cr | ≤3 ppbw | ≤2 ppbw |
| Propane | ≤260 ppmv | ≤90 ppmv | ≤45 ppmv | Mn | ≤3 ppbw | ≤2 ppbw |
| Other Hydrocarbons | | ≤10 ppmv | ≤5 ppmv | Fe | ≤5 ppbw | ≤3.5 ppbw |

- A lot analysis is provided for each order. – Individual analysis is also available upon request.
- Pneumatic valves and JIS connections are available upon request.

| CYLINDER | Internal Volume | Liters | 43.8 | 454 |
|----------|--------------------------------|--------|-----------|-----------|
| | Cylinder Sizes >> | | QF | XP |
| | Content | kg | 18.2 | 195 |
| | | lbs | 40 | 429 |
| | Change Point* | lbs | 2.2 | 23.8 |

* @ 21°C

**Recommended Cylinder Change Point, based on Phase Break, or the amount of product left in the cylinder when the liquid phase has completely evaporated and only gaseous product is left (estimate based on ideal gas behavior).

| | | |
|----|---------|-----------|
| Ni | ≤5 ppbw | ≤1 ppbw |
| Se | ≤5 ppbw | ≤2 ppbw |
| Zn | ≤5 ppbw | ≤0.1 ppbw |
| V | | ≤1.5 ppbw |
| Co | | ≤0.5 ppbw |
| Ga | | ≤1.5 ppbw |
| Ge | | ≤1 ppbw |
| As | | ≤1 ppbw |
| Sn | | ≤2 ppbw |
| Ce | | ≤0.5 ppbw |
| Hf | | ≤0.2 ppbw |

*ULSI PLUS is available for 4N and 4N5

| SHIP | DOT Shipping Name | Propylene | UN Number | UN 1077 | Shipped as |
|------|--------------------|---------------------|--------------|--------------|------------|
| | DOT Classification | 2.1 (Flammable Gas) | ECCN # | NPR-EAR99 | Liquefied |
| | DOT Label | FLAMMABLE GAS | Harmonized # | 2901-22-0000 | Gas |

| TECHNICAL DATA | Cylinder Pressure | 136.6 psig |
|------------------|-------------------|--------------------------|
| | @NTP | 10.6 atm |
| | Specific Volume | 0.587 m ³ /kg |
| | @NTP | 9.4 ft ³ /lb |
| | CAS No | 115-07-1 |
| | CGA/DISS/JIS | 510*/724/22-14L |
| Molecular Weight | 42.08 g/mol | |

*Brass Valve

| Critical Temperature | 91.8°C | 197.2°F |
|----------------------|----------|------------|
| Critical Pressure | 45.6 atm | 648.6 psia |

NTP = 21°C or 70°F and 101.3 kPa or 1 atm

| Cylinder | Treatment | Nominal Diameter (OD)xHeight* | | Material of Construction | |
|----------|-------------|-------------------------------|------------------|--------------------------|-------|
| | | cm | Inches | Cylinder | Valve |
| QF | ULTRA-LINE® | 23x130/134/143 | 9x51/52.5/56 | CS | SS |
| XP | ULTRA-LINE® | 75.2x128/146 | 29.6x50.4/57.5** | CS | SS |

*Height is reported as the distance from the bottom of the cylinder to the cylinder neck/ center of the valve outlet/ top of the handwheel

CS: Carbon Steel SS: Stainless Steel

**Height is reported as the distance from the bottom of the cylinder to the cylinder neck/ top of the cylinder collar

